

# SYSTEM ACCESSORIES

## SAW BLADES HSS

All SPITZNAS saw blades cut on backward stroke.  
Length of blade = max. cross-section + 130 mm.  
Other lengths and tooth pitches on request.

MATERIAL  
HSS-STEEL

QUALITY CLASS  
STANDARD



ORDER NO.	Teeth per inch	Length [mm]	Width [mm]	Height [mm]	Plastic	GRP-Pipe	Hardboard	Asbestos cement	Concrete reinforced	Brick	Aluminium (solid material)	Cast iron	Ductile iron (cement coated iron)	Cast iron pipe (tar coated)	Steel (solid material)	Reinforcing bar	Non-ferrous metal (non-precious)	Non-ferrous metal (precious)	Stainless steel	Rust-resistant steel	High stress steel (<600 N/mm <sup>2</sup> )	
9 2501 0590	4	300	1.5	25	x			x			x											
9 2501 0700	4	530	2.0	28	x			x			x											
9 2501 0050	6	200	1.5	25	x			x			x											
9 2501 0120	6	300	1.5	25	x			x			x											
9 2501 0190	6	400	1.5	25	x			x			x											
9 2501 0230	6	500	2.0	28	x			x			x											
9 2501 0470	6-8	600	2.0	28	x			x			x	x			x		x	x	x	x	x	
9 2501 0310	6	770	2.0	28	x			x			x											
9 2501 0630	8	200	1.5	25	x		x					x			x			x				
9 2501 0760	8	300	1.5	25	x		x					x			x			x				
9 2501 0660	8	400	1.5	25	x		x					x			x			x				
9 2501 0770	8	500	2.0	25	x						x	x			x		x	x	x	x	x	
9 2501 0710	8	600	2.0	28	x							x			x			x				
9 2501 0440	12	200	1.5	25	x		x					x			x			x				
9 2501 0130	12	300	1.5	25	x		x					x			x			x				
9 2501 0200	12	400	1.5	25	x		x					x			x			x				
9 2501 0450	12	500	2.0	28	x		x					x			x			x				
9 2501 0670	12	530	2.0	25	x		x					x			x			x				
9 2501 0720	12	770	2.0	28	x		x					x			x			x				
9 2501 0690	12	940	2.0	28	x		x					x			x			x				
9 2501 0020	14	150	1.5	25													x			x	x	
9 2501 0060	14	200	1.5	25													x			x	x	
9 2501 0070	14	250	1.5	25													x			x	x	
9 2501 0140	14	300	1.5	25													x			x	x	
9 2501 0210	14	400	1.5	25													x			x	x	
9 2501 0240	14	500	2.0	28													x			x	x	
9 2501 0460	14	600	2.0	28													x			x	x	
9 2501 0300	14	770	2.0	28							x <sup>1)</sup>	x			x		x <sup>1)</sup>	x <sup>1)</sup>	x	x		
9 2501 0640	16	200	1.5	25													x			x	x	
9 2501 0610	16	300	1.5	25													x			x	x	
9 2501 0620	16	400	1.5	25													x			x	x	

<sup>1)</sup>thin wall thickness

## SAW BLADES HSS-SL

All SPITZNAS saw blades cut on backward stroke.  
Length of blade = max. cross-section + 130 mm.  
Other lengths and tooth pitches on request.

MATERIAL  
HSS-SL-STEEL

QUALITY CLASS  
HIGH



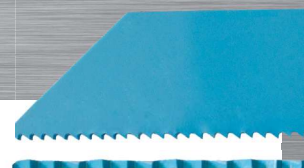
ORDER NO.	Teeth per inch	Length [mm]	Width [mm]	Height [mm]	Plastic	GRP-Pipe	Hardboard	Asbestos cement	Concrete reinforced	Brick	Aluminium (solid material)	Cast iron	Ductile iron (cement coated iron)	Cast iron pipe (tar coated)	Steel (solid material)	Reinforcing bar	Non-ferrous metal (non-precious)	Non-ferrous metal (precious)	Stainless steel	Rust-resistant steel	High stress steel (<600 N/mm <sup>2</sup> )
9 2501 0740	6	770	2.0	28	x		x					x			x			x	x		x
9 2501 0680	12	530	2.0	28	x		x					x			x			x	x		x
9 2501 0730	12	770	2.0	28	x		x					x			x			x	x		x
9 2501 0320	16	150	1.5	25													x		x	x	x
9 2501 0330	16	200	1.5	25													x		x	x	x
9 2501 0340	16	250	1.5	25													x		x	x	x
9 2501 0350	16	300	1.5	25													x		x	x	x
9 2501 0600	16	350	1.5	25													x		x	x	x
9 2501 0360	16	400	1.5	25													x		x	x	x
9 2501 0370	16	500	2.0	28													x		x	x	x
9 2501 0550	16	600	2.0	28													x		x	x	x
9 2501 0380	16	770	2.0	28													x		x	x	x
9 2501 0750	16	940	2.0	28													x		x	x	x

## SAW BLADES HSS-BIMETAL

All SPITZNAS saw blades cut on backward stroke.  
Length of blade = max. cross-section + 130 mm.  
Other lengths and tooth pitches on request.

MATERIAL  
HSS-BIMETAL

QUALITY CLASS  
HIGH



ORDER NO.	Teeth per inch	Length [mm]	Width [mm]	Height [mm]	Plastic	GRP-Pipe	Hardboard	Asbestos cement	Concrete reinforced	Brick	Aluminium (solid material)	Cast iron	Ductile iron (cement coated iron)	Cast iron pipe (tar coated)	Steel (solid material)	Reinforcing bar	Non-ferrous metal (non-precious)	Non-ferrous metal (precious)	Stainless steel	Rust-resistant steel	High stress steel (<600 N/mm <sup>2</sup> )
9 2501 1010	6	200	2.25	45	x							x									
9 2501 0900	6	300	2.25	45	x							x									
9 2501 0910	6	400	2.25	45	x							x									
9 2501 0920	6	500	2.25	45	x							x									
9 2501 0930	6	600	2.25	45	x							x									
9 2501 0940	6	700	2.25	45	x							x									
9 2501 0950	6	770	2.25	45	x							x									
9 2501 1110	14	200	2.25	45								x			x						
9 2501 1120	14	300	2.25	45								x			x						
9 2501 0960	14	400	2.25	45								x			x						
9 2501 0890	14	500	2.25	45								x			x						
9 2501 0970	14	600	2.25	45								x			x						
9 2501 1130	14	700	2.25	45								x			x						
9 2501 1140	14	770	2.25	45								x			x						

# SYSTEM ACCESSORIES

# SYSTEM ACCESSORIES

## SAW BLADES „FAST-CUT“ HSS

All SPITZNAS saw blades cut on backward stroke.  
Length of blade = max. cross-section + 130 mm.  
Other lengths and tooth pitches on request.

MATERIAL  
HSS-STEEL

QUALITY CLASS  
HIGH



ORDER NO.	Teeth per inch	Length [mm]	Width [mm]	Height [mm]	Plastic	GRP-Pipe	Hardboard	Asbestos cement	Concrete reinforced	Brick	Aluminium (solid material)	Cast iron	Ductile iron (cement coated iron)	Cast iron pipe (tar coated)	Steel (solid material)	Reinforcing bar	Non-ferrous metal (non-precious)	Non-ferrous metal (precious)	Stainless steel	Rust-resistant steel	High stress steel (<600 N/mm <sup>2</sup> )	
9 2509 0010	8	470	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0020	8	570	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0030	8	670	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0040	8	770	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0160	6-8	470	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0170	6-8	570	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0180	6-8	670	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0190	6-8	770	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0310	14	470	2.0	28							x <sup>1)</sup>	x			x		x <sup>1)</sup>	x <sup>1)</sup>	x	x	x	x
9 2509 0320	14	570	2.0	28							x <sup>1)</sup>	x			x		x <sup>1)</sup>	x <sup>1)</sup>	x	x	x	x
9 2509 0330	14	670	2.0	28							x <sup>1)</sup>	x			x		x <sup>1)</sup>	x <sup>1)</sup>	x	x	x	x
9 2509 0340	14	770	2.0	28							x <sup>1)</sup>	x			x		x <sup>1)</sup>	x <sup>1)</sup>	x	x	x	x

<sup>1)</sup>thin wall thickness

## SAW BLADES „FAST-CUT“ HSS-SL

All SPITZNAS saw blades cut on backward stroke.  
Length of blade = max. cross-section + 130 mm.  
Other lengths and tooth pitches on request.

MATERIAL  
HSS-SL-STEEL

QUALITY CLASS  
HIGH



ORDER NO.	Teeth per inch	Length [mm]	Width [mm]	Height [mm]	Plastic	GRP-Pipe	Hardboard	Asbestos cement	Concrete reinforced	Brick	Aluminium (solid material)	Cast iron	Ductile iron (cement coated iron)	Cast iron pipe (tar coated)	Steel (solid material)	Reinforcing bar	Non-ferrous metal (non-precious)	Non-ferrous metal (precious)	Stainless steel	Rust-resistant steel	High stress steel (<600 N/mm <sup>2</sup> )	
9 2509 0510	8	470	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0520	8	570	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0530	8	670	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0540	8	770	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0660	6-8	470	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0670	6-8	570	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0680	6-10	670	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0690	6-8	770	2.0	28	x						x	x			x		x	x	x	x	x	x
9 2509 0810	14	470	2.0	28							x <sup>1)</sup>	x			x		x <sup>1)</sup>	x <sup>1)</sup>	x	x	x	x
9 2509 0820	14	570	2.0	28							x <sup>1)</sup>	x			x		x <sup>1)</sup>	x <sup>1)</sup>	x	x	x	x
9 2509 0830	14	670	2.0	28							x <sup>1)</sup>	x			x		x <sup>1)</sup>	x <sup>1)</sup>	x	x	x	x
9 2509 0840	14	770	2.0	28							x <sup>1)</sup>	x			x		x <sup>1)</sup>	x <sup>1)</sup>	x	x	x	x

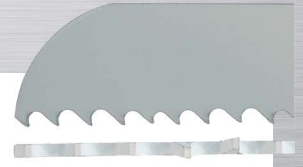
<sup>1)</sup>thin wall thickness

## SAW BLADES HSS-BIMETAL-VP7

All SPITZNAS saw blades cut on backward stroke.  
Length of blade = max. cross-section + 130 mm.  
Other lengths and tooth pitches on request.

MATERIAL  
**HSS-BIMETAL-VP7**

QUALITY CLASS  
**HIGHEST**



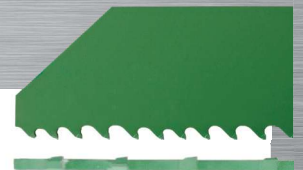
ORDER NO.	Teeth per inch	Length [mm]	Width [mm]	Height [mm]	Plastic	GRP-Pipe	Hardboard	Asbestos cement	Concrete reinforced	Brick	Aluminium (solid material)	Cast iron	Ductile iron (cement coated iron)	Cast iron pipe (tar coated)	Steel (solid material)	Reinforcing bar	Non-ferrous metal (non-precious)	Non-ferrous metal (precious)	Stainless steel	Rust-resistant steel	High stress steel (<600 N/mm <sup>2</sup> )	
9 2504 0710	3-4	500	2.0	28	x		x				x				x	x	x	x	x	x	x	x
9 2504 0720	3-4	600	2.0	28	x		x				x				x	x	x	x	x	x	x	x
9 2504 0730	3-4	770	2.0	28	x		x				x				x	x	x	x	x	x	x	x
9 2504 0560	4-7	500	2.0	28	x		x				x				x	x	x	x	x	x	x	x
9 2504 0570	4-7	600	2.0	28	x		x				x				x	x	x	x	x	x	x	x
9 2504 0580	4-7	770	2.0	28	x		x				x				x	x	x	x	x	x	x	x

## SAW BLADES CARBIDE-TIPPED

All SPITZNAS saw blades cut on backward stroke.  
Length of blade = max. cross-section + 130 mm.  
Other lengths and tooth pitches on request.

MATERIAL  
**CARBIDE-TIPPED**

QUALITY CLASS  
**HIGHEST**



ORDER NO.	Teeth per inch	Length [mm]	Width [mm]	Height [mm]	Plastic	GRP-Pipe	Hardboard	Asbestos cement	Concrete reinforced	Brick	Aluminium (solid material)	Cast iron	Ductile iron (cement coated iron)	Cast iron pipe (tar coated)	Steel (solid material)	Reinforcing bar	Non-ferrous metal (non-precious)	Non-ferrous metal (precious)	Stainless steel	Rust-resistant steel	High stress steel (<600 N/mm <sup>2</sup> )	
9 2504 0460	3	630	1.6	54	x						x				x	x	x		x	x	x	x
9 2504 0480	3	500	1.6	54	x						x				x	x	x		x	x	x	x
9 2504 0470	3	700	1.6	54	x						x				x	x	x		x	x	x	x

# SYSTEM ACCESSORIES



## SAW BLADES CARBIDE-TIPPED

All SPITZNAS saw blades cut on backward stroke.  
Length of blade = max. cross-section + 130 mm.  
Other lengths and tooth pitches on request.

MATERIAL  
CARBIDE-TIPPED

QUALITY CLASS  
HIGHEST



ORDER NO.	Teeth per inch	Length [mm]	Width [mm]	Height [mm]	Plastic	GRP-Pipe	Hardboard	Asbestos cement	Concrete reinforced	Brick	Aluminium (solid material)	Cast iron	Ductile iron (cement coated iron)	Cast iron pipe (tar coated)	Steel (solid material)	Reinforcing bar	Non-ferrous metal (non-precious)	Non-ferrous metal (precious)	Stainless steel	Rust-resistant steel	High stress steel (<600 N/mm <sup>2</sup> )	
9 2504 0610	4	300	1.8	50		x		x	x	x		x	x	x								
9 2504 0620	4	400	1.8	50		x		x	x	x		x	x	x								
9 2504 0630	4	500	1.8	50		x		x	x	x		x	x	x								
9 2504 0640	4	600	1.8	50		x		x	x	x		x	x	x								
9 2504 0650	4	770	1.8	50		x		x	x	x		x	x	x								

# SYSTEM ACCESSORIES