

Spare parts list	
Core drill HCD50-200	
3030050	Sheet 1 / 10
From serial number 22059 -	

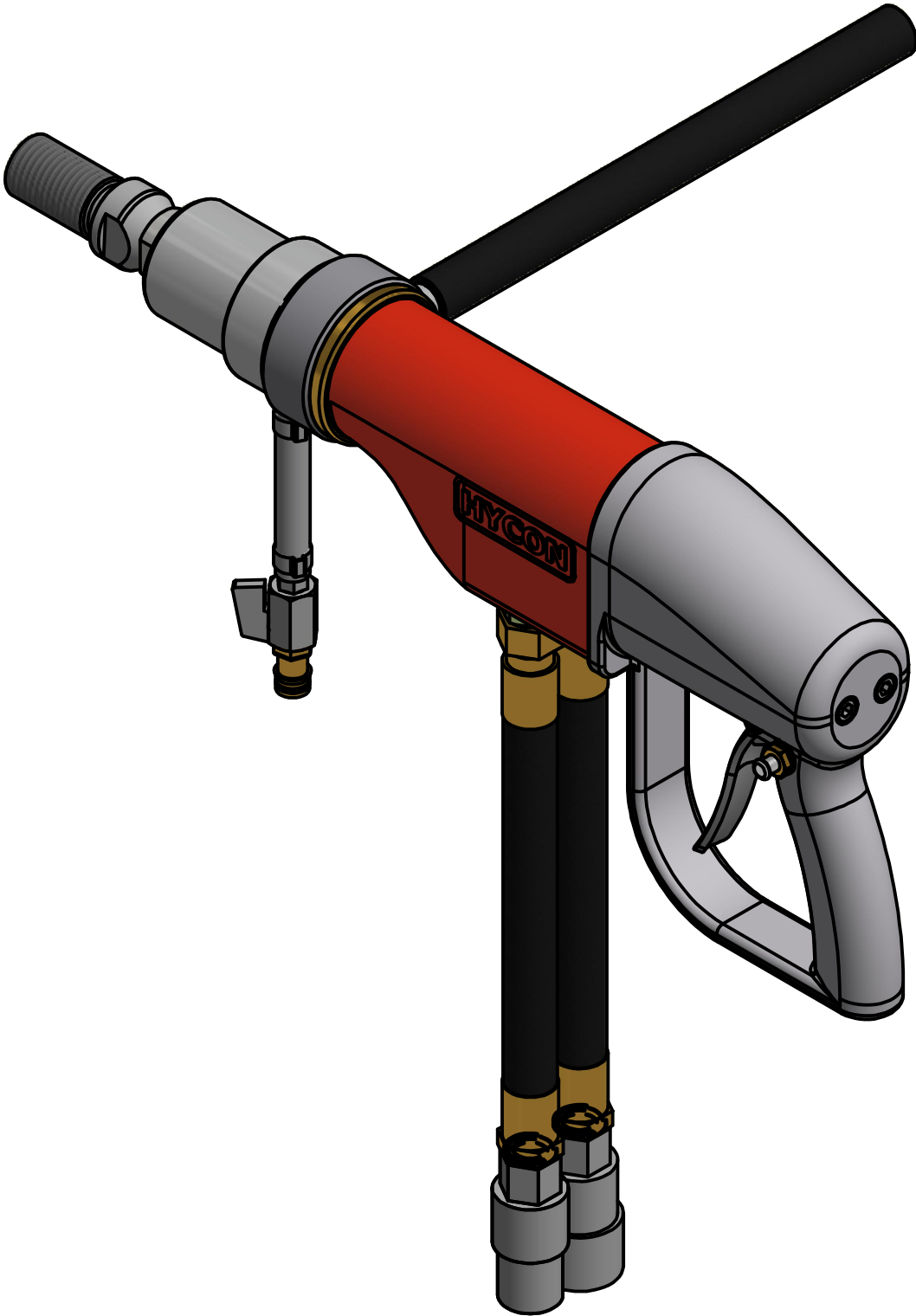
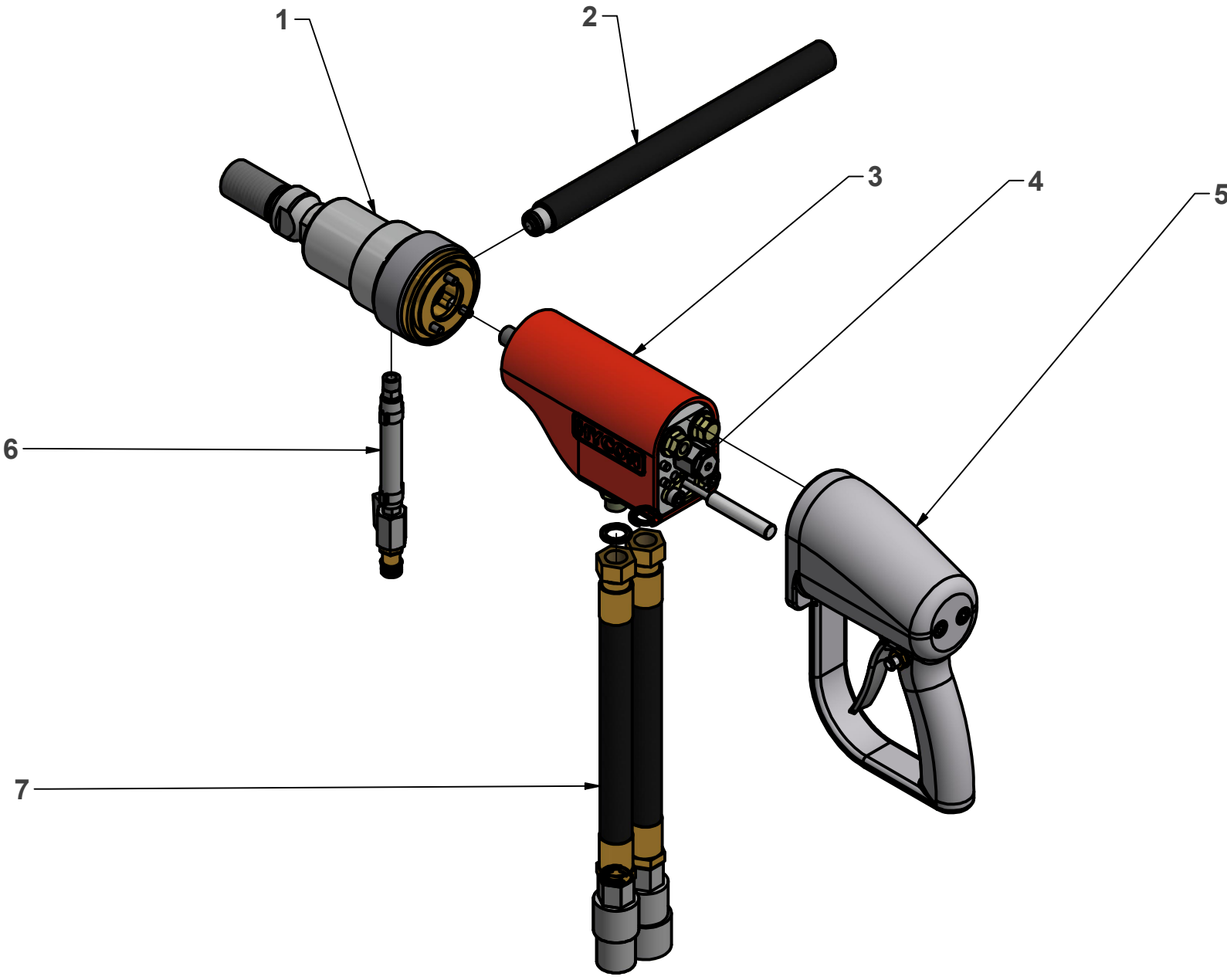
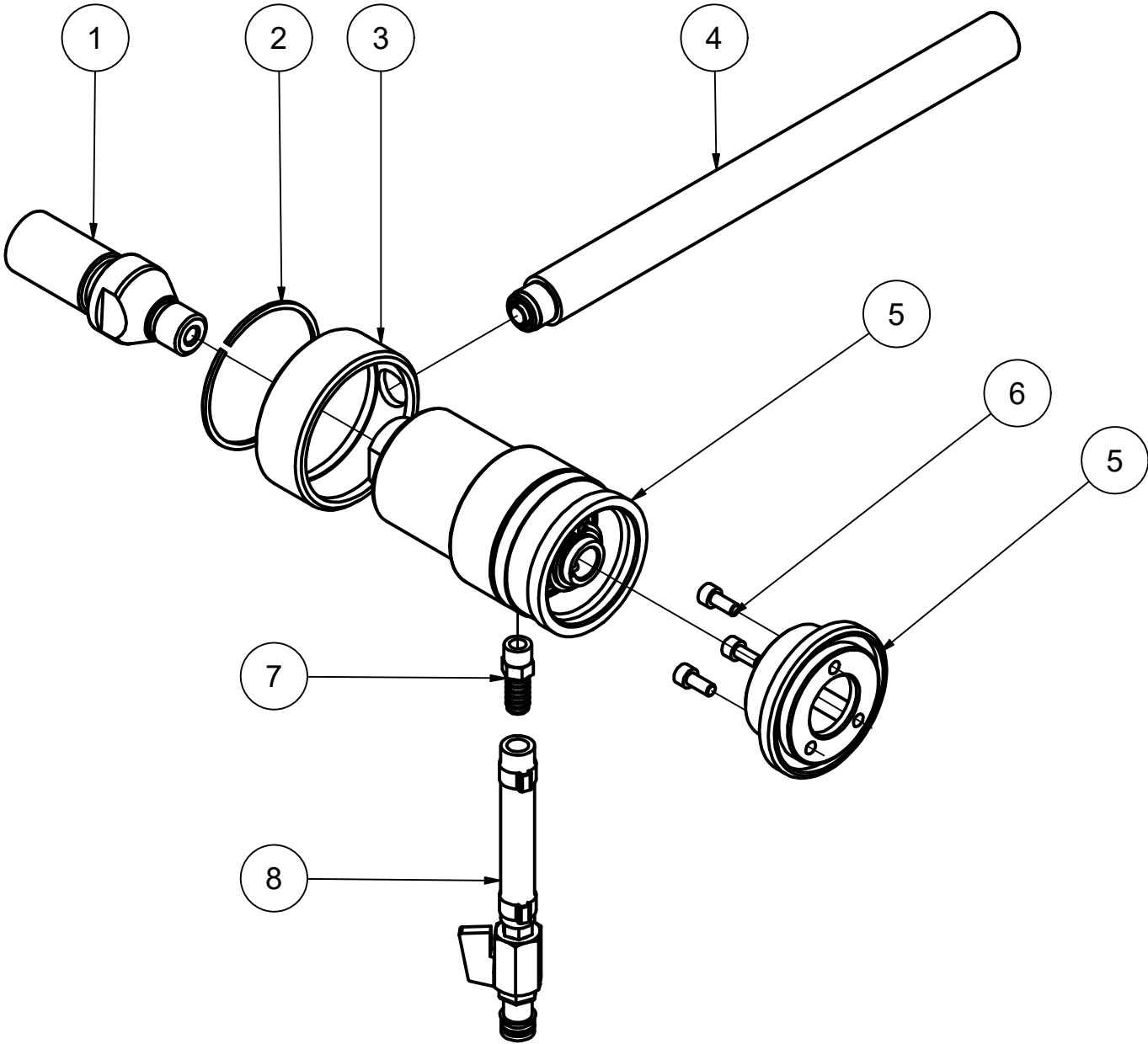


TABLE OF CONTENT	
DESCRIPTION	PAGE
Front	1
Overview	2
Front Adapter - Mounting	3
Front Adapter	4
Valve House	5
Motor	6
Handle	7
Assembly	8
Tail-Hose	9
Tools	10

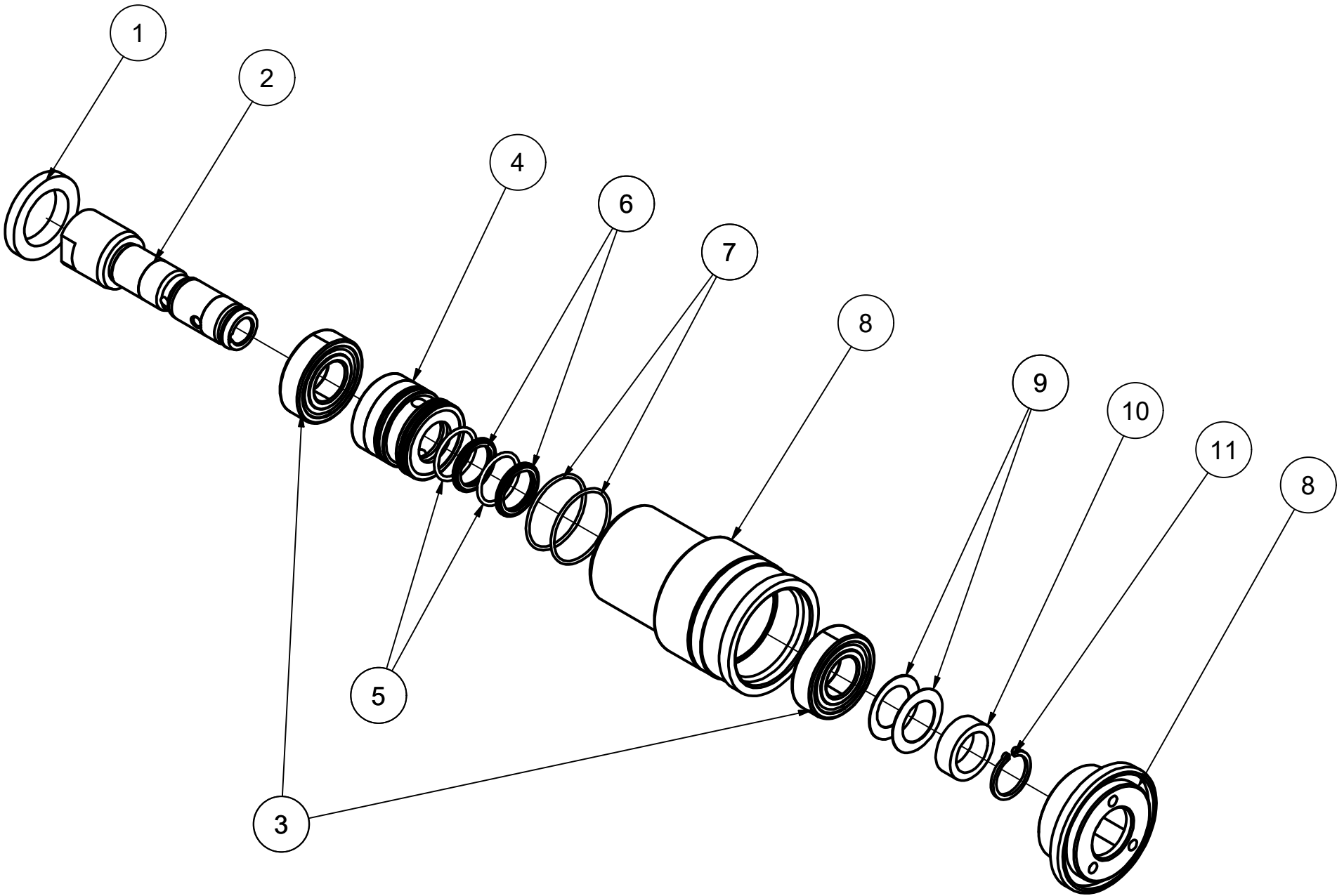


Overview	
ITEM	DESCRIPTION
1	Front adapter
2	Support handle
3	Cover
4	Valve block and motor
5	Handle
6	Water hose
7	3/8" Tail-hose set

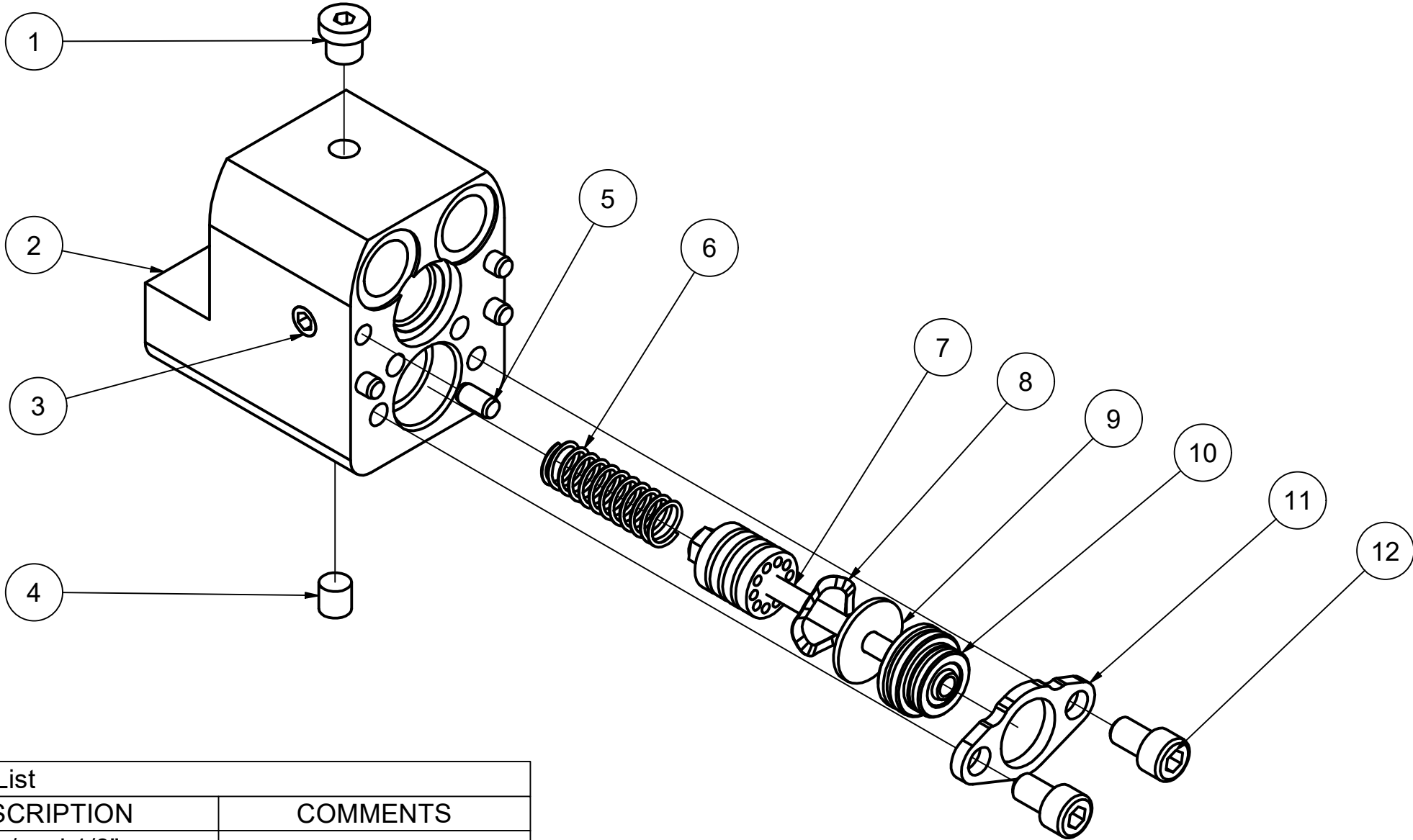
Spare parts list		
Core drill HCD50-200		
3030050	Sheet	3 / 10



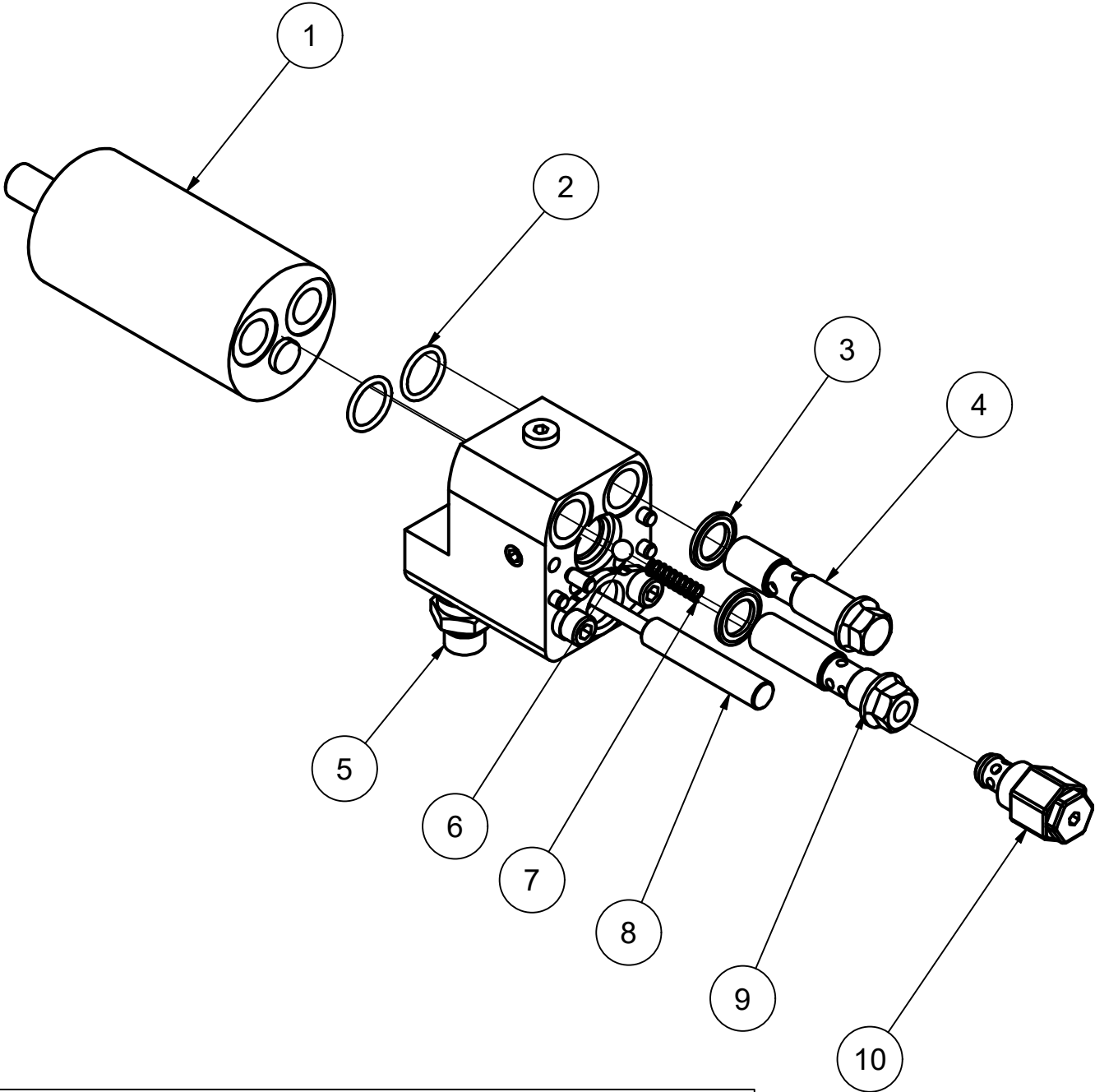
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	COMMENTS
1	1	8231410	Front adapter for mounting	
2	1	7631449	Retaining ring	
3	1	8231597	Handle ring w/bushing	
4	1	9031603	Support handle	
5	1	3132937	Front adaptor complete	110 Nm, Aluminium grease
6	3	7631354	Bolt M6x16	20 Nm, Loctite 243
7	1	7431417	Hose fitting	Loctite 542
8	1	4341470	Water hose 3/8"	
99	1	9031549	Seal kit	Spare parts



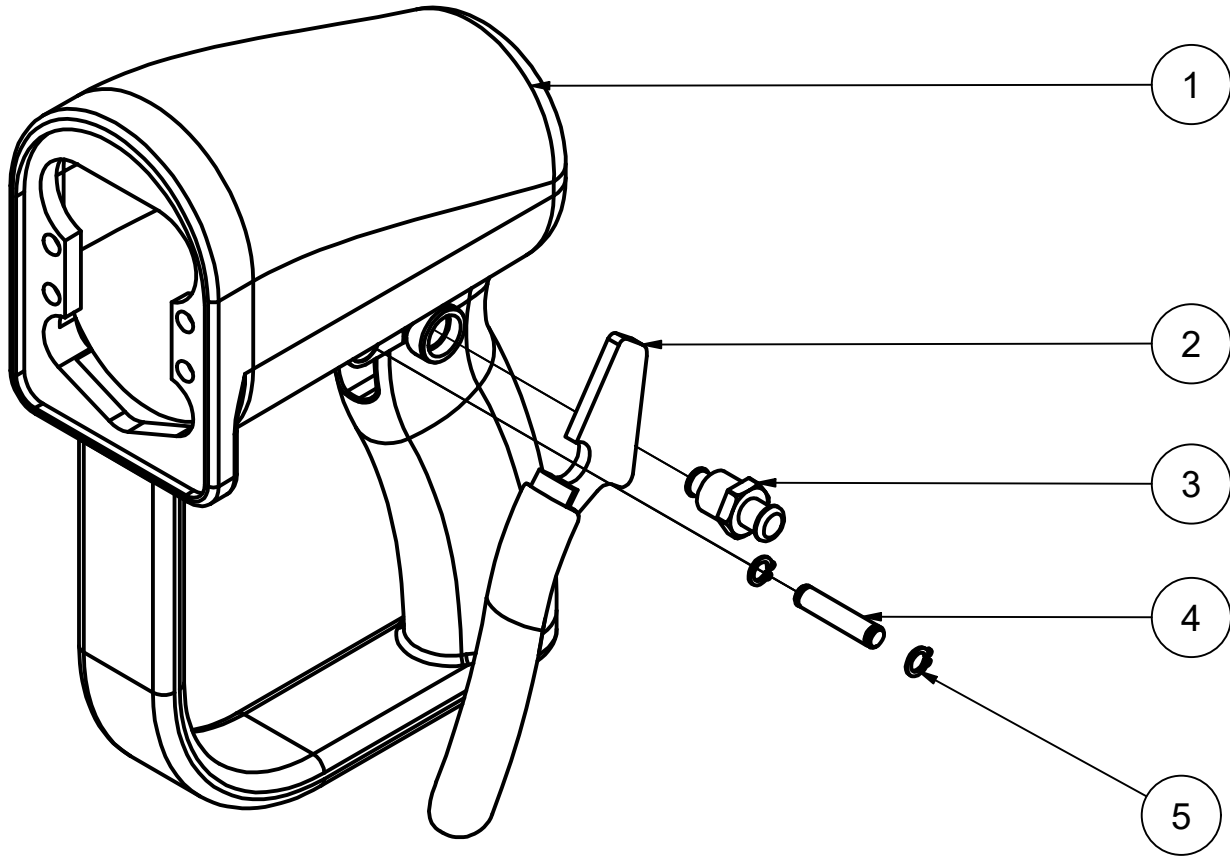
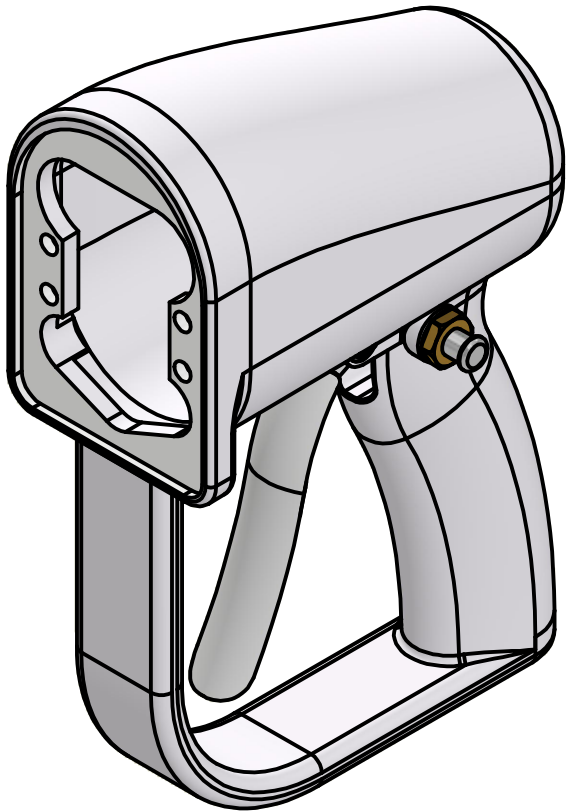
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	COMMENTS
1	1	7531345	Seal	Tool 4
2	1	8231346	Axle	Tool 2
3	2	7631347	Bearing	Tool 2
4	1	8231348	Seal	Tool 2
5	2	7531444	O-ring	Tool 1
6	2	7531349	Seal	Tool 1
7	2	7531350	O-ring	Tool 1
8	1	8231351	Bearing House	Greased with Aluminiums grease
9	2	7631352	Compression ring	
10	1	8231353	Spacer	
11	1	7621098	Lock ring	
99	1		Tools needed for mounting	See page 9



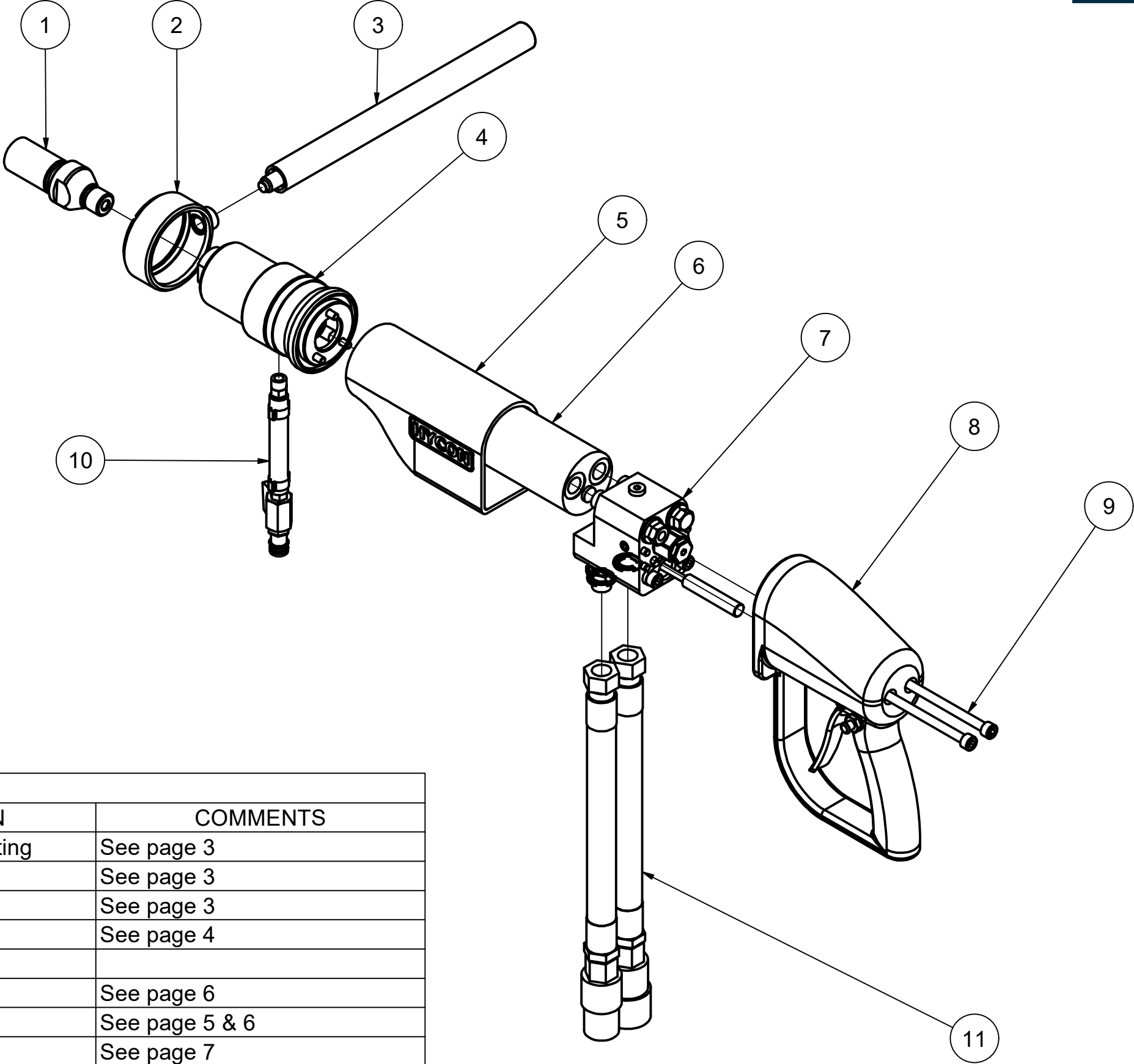
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	COMMENTS
1	1	7621323	Pipe plug w/seal 1/8"	
2	1	8233558	Valve House	
3	5	7621037	Pipe plug 1/8"	Loctite 542
4	1	8231737	Pipe plug 1/8"	Only used in 3030050
5	4	7631391	Pin Ø6	
6	1	8611249	Compression spring	
7	1	9012044	Trigger piston complete	
8	1	7611252	Wave washer	
9	1	8211251	Washer	
10	1	9012050	Seal housing complete	
11	1	8231386	Plate for release valve	
12	2	7631395	Bolt M8x14	20 Nm, Loctite 243
99	1	7511300	O-ring small	Spare part for 9012050
99	1	7511248	O-ring large	Spare part for 9012050



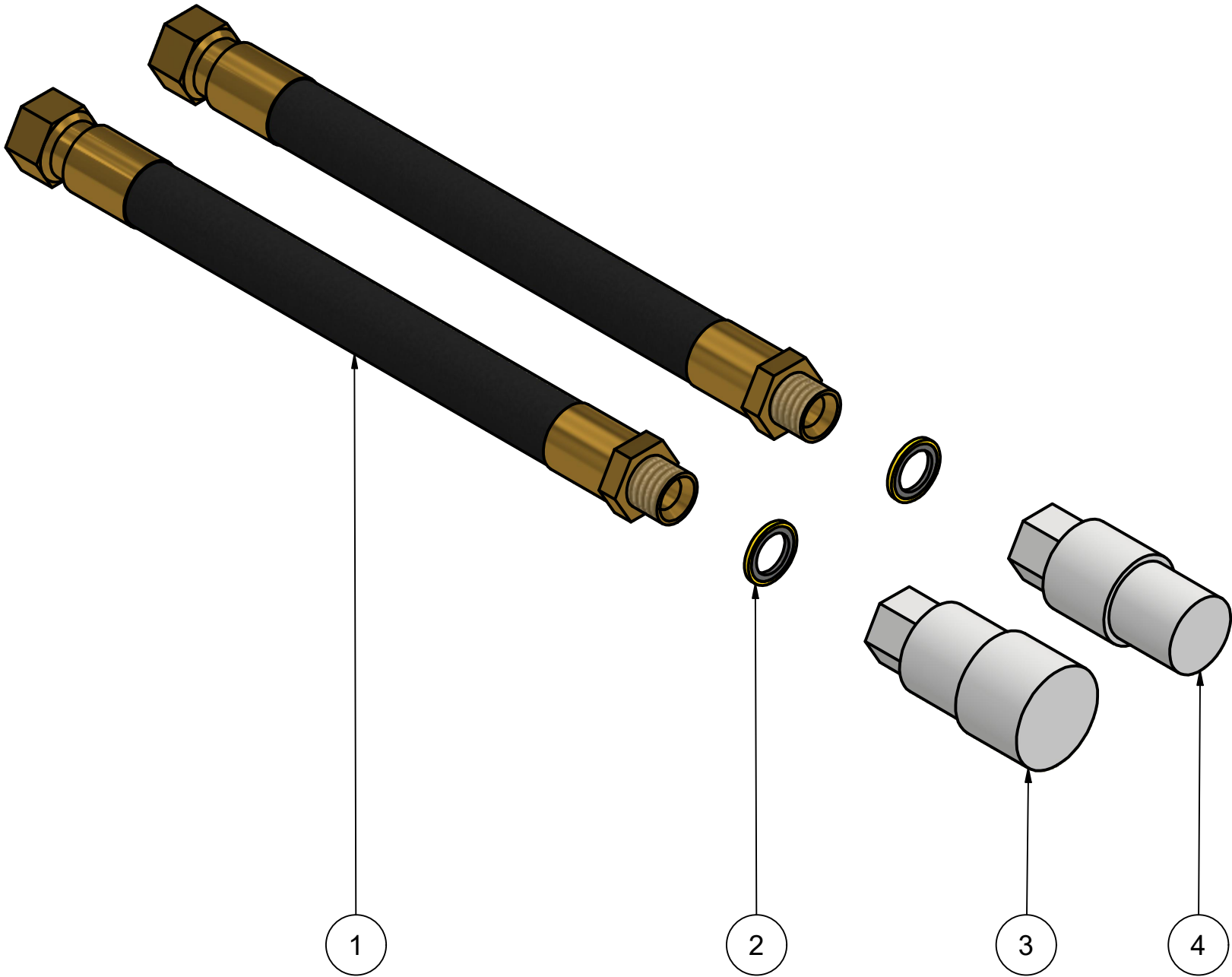
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	COMMENTS
1	1	7331383	Motor w/key	7633420 Included
2	2	7531390	O-ring	
3	4	7521017	Seal 3/8	
4	1	8231398	Banjo bolt	
5	2	8231394	Fitting 3/8" - 3/8"	70 Nm
6	1	7631400	Ball Ø8,5	
7	1	8631399	Compresson spring	
8	1	8731393	Distance trigger piece	
9	1	8231397	Banjo w/contra	
10	1	7423563	Pressure relief valve	30 Nm, Setup for 115 bar
99	1	9031550	Seal kit motor	Service kit



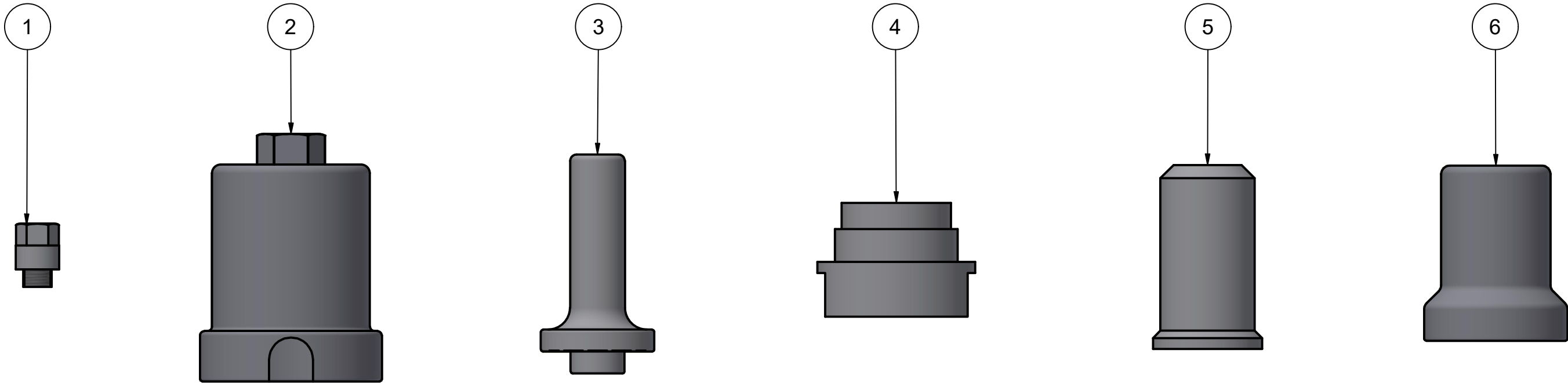
Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	COMMENTS
1	1	8231388	Handle complete	
2	1	8231382	Trigger	
3	1	9031381	Lock complete	Loctite 243
4	1	8231396	Pin Ø6	
5	2	7611306	Lock ring	



Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	COMMENTS
1	1	8231410	Front adapter for mounting	See page 3
2	1	8231597	Handle ring w/bushing	See page 3
3	1	9031603	Support handle	See page 3
4	1	3132937	Front adapter complete	See page 4
5	1	8731385	Plastic cover	
6	1	7331383	Motor - w/key	See page 6
7	1	3133571	Valve house	See page 5 & 6
8	1	9032938	Handle Complete	See page 7
9	1	8631445	Bolt	25 Nm, Loctite 243
10	1	4341470	Water hose 3/8"	See page 3
11	1	4341408	3/8" Tail hose set	See page 9



Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	COMMENTS
1	2	4341408	Tail-hose set 3/8" 2 m	Complete set - All parts below are included
2	2	7521017	Seal 3/8"	
3	1	7401142	Q.R. coupling 1/2" Female	80 Nm
4	1	7401141	Q.R. coupling 1/2" Male	80 Nm



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
-	1	9992235	Complete set - All parts below included
1	1	9992228	Tool 1
2	1	9992229	Tool 2
3	1	9992230	Tool 3
4	1	9992231	Tool 4
5	1	9992232	Tool 5
6	1	9992234	Tool 7